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# VISOLCALCE MARMORIN EXTRA

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Sheet Code VIE433940T  
Rev. 01 of 01.07.2015

<b>Registered name</b>	<b>VISOLCALCE MARMORIN EXTRA</b>
<b>Description</b>	Lime based Venitian polished plaster .
<b>Main characteristics</b>	<p><b>VISOLCALCE MARMORIN EXTRA</b>, Venitian polished plaster (Venetian Marmorin) is a finishing paste ideal to achieve translucent finishes like “calce rasata”. It is based on lime putty, earth pigments, micronized marble, additives and adhesion promoters.</p> <p>After application it reacts with carbon dioxide in the atmosphere generating microcrystalline calcium carbonate and forming a compact, homogenous and transpiring finish.</p> <p>It gives the wall fascinating effects, specifically indicated for historical buildings and walls particularly where cornices or other decorative friezes are on the façade.</p> <p>Suitable for application on homogeneous, absorbent and seasoned lime based plasters or lime-cement based mortars. Due to the natural composition of the product the final colour will result with a shaded effect according to the absorption of the substrate, the climatic conditions and the method of application.</p>
<b>Tintometric system</b>	It is possible to tint VISOLCALCE MARMORIN EXTRA with our Tinting System
<b>Classification (UNI 8681)</b>	E. 2/4.C.O.AC.2.SA
<b>VOC Classification (Directive 2004/42/EC)</b>	Water soluble, single component, physically drying, matt, lime based, filler for base coats and finishes. Matt paints for interiors wall and ceilings. EU limit value for VISOLCALCE MARMORIN EXTRA (cat. A/a): 30 g/L (2010). VISOLCALCE MARMORIN EXTRA contains max. 30 g/L of VOC.
<b>Surface treatment of the substrate</b>	The substrates must be homogeneous, cured, absorbent and free from repair works or previously applied synthetic finishes. Wet the surface before application. Do not use any solvent based or water based primer. If moulds or algae are on the surface, clean the wall with D.V.B.
<b>Application</b>	The product is ready to use: mix gently until an homogeneous paste is reached. Wet the surface then apply one coat of VISOLCALCE MARMORIN EXTRA by stainless steel trowel. Allow to cure for 24 hours then apply a second coat of product and finish with sponge trowel like a standard plaster. If a smooth and translucent finish is required, repress the second coat with a stainless steel trowel by pressing and smoothing the product. It is possible to give a water repellent protection to the surface by applying a coat of SAPONIL immediately after the VISOLCALCE MARMORIN EXTRA. You can also apply ISALCONE S at least 8 days after and on the perfectly dry surface. Wash working tools immediately after use.
<b>Practical Advices</b>	Store the product in original sealed drums at ambient temperature between +5°C and +30°C. Do not apply on the same facing different lot numbers nor continuations of lot. <ul style="list-style-type: none"><li>• Apply on mineral, homogeneous and absorbent substrates</li><li>• Complete each single facing without getting a dry edge to the product.</li><li>• For large surfaces, it will be advisable to plan the joint marks (i.e. at floor levels, down-waterspouts or where technical joints already exist).</li><li>• Do not apply on overheated sunny surfaces (+35°C) or when the ambient temperature, as well as the wall temperature is forecast to be below +5°C for the first 24 hours after the application. The relative humidity should not exceed 80%.</li><li>• Protect the finished coating from sudden rainfalls for at least 48 hours after application.</li><li>• The pH value of the product is basic; avoid contact with eyes. Use protective glasses. In case of eye contact, rinse with plenty of water for at least 15 minutes. Should the irritation persist seek medical advice.</li></ul>

The information given is based on our best technical and practical knowledge, but all advice and suggestions given are without any guarantee since the conditions of use are not under our direct control. In case of doubts, it is always advisable to carry out preliminary tests and/or to call our technicians.

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## Safety precautions

- The product is strongly alkaline. Protect eyes during application. In case of contact wash with plenty of water and consult the doctor.
- For safety precautions please consult the relative Material Safety Data Sheet.
- The user information are contained in the relative data sheet.
- The empty buckets with traces of dry product, must be disposed of according to local regulations

## Tender item

Finishing paste ideal to achieve translucent and breathable finishes, **VISOLCALCE MARMORIN EXTRA** Viero, based on lime putty, earth pigments, micronized marble, additives and adhesion promoters, to be applied in two coats with a consumption of about 3-4 kg/m<sup>2</sup> at a cost of € \_\_\_\_\_ per m<sup>2</sup> including materials and labor and excluding scaffoldings and surface preparation.  
Suitable for application on homogeneous, absorbent and seasoned lime based plasters or lime-cement based mortars, free from repair works or previously applied synthetic finishes. Eventually cleaned with D.V.B.

Specifications and other technical information	Method	Main Data at 20°C and 60% Relative Humidity
Density g/ml	UNI 8910	1,800 ÷ 1,900
Viscosity		Paste
Consumption rate in two coats Kg/m <sup>2</sup>		3 ÷ 4
Flash point °C	UNI 8909	Not flammable
Shelf life (in cool and dry place)	UNI 10154	At least 12 months
Water vapor flow rate WDD (dry film thickness 1000 micron)	UNI 9396	806,77 g/ sq. m High
Water vapour permeability: water vapour diffusion - air layer thickness S <sub>D</sub> (dry film thickness 1000 micron)	UNI 9396	0,02 m
Hard dry hrs		24
Dry to recoat hrs		After 12 ÷ 24 hrs
Exteriors / Interiors		Yes / Yes
Colours		White, Colours with our tinting System
Binder		Lime
Tool cleaner		Water
Thinner		Water
Trowel application Volume %		Ready to use

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